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CLAIMS

What is claimed is:

1. A packaging material comprising:
a substrate comprising at least one sheet of plastic material;
a cold-seal cohesive coating on an inner side of the substrate; and
an energy-cured coating on an outer side of the substrate.
2. A packaging material according to claim 1, wherein the substrate comprises a laminate of at least two sheets of plastic material.
3. A packaging material according to claim 2, wherein an outer sheet of the laminate is clear, and further comprising printing on a surface between the outer sheet and an adjacent sheet.
4. A packaging material according to claim 1, further comprising printing on an outer surface of the substrate covered by the energy-cured coating.
5. A packaging material according to claim 1, wherein the cold-seal cohesive coating comprises natural rubber latex, styrene butadiene, isoprene or synthetic rubber.
6. A packaging material according to claim 1, wherein the cold-seal cohesive coating comprises a minor proportion of acrylate or ethyl vinyl acetate.
7. A packaging material according to claim 1, wherein the cold-seal cohesive coating is applied only over selected portions of the inner surface of the substrate.
8. A packaging material according to claim 1, wherein the energy cured coating is an electron-beam cured coating.
9. A packaging material according to claim 1, wherein the energy cured coating is a cross-linked epoxy acrylate coating.
10. A package comprising:
at least one sheet of packaging material comprising:
a substrate comprising at least one sheet of plastic material;
a cold-seal cohesive coating on an inner side of the substrate; and
an energy-cured coating on an outer side of the substrate;
- Sub B1*
- Sub D1*
- Sub B2*
- Sub D1*
- Sub D1*

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wherein said package has at least one seam formed by portions of said cold-seal cohesive coating cohering together.

11. A package according to claim 10, wherein the substrate comprises a laminate of at least two sheets of plastic material.

Sub D

12. A package according to claim 11, wherein an outer sheet of the laminate is clear, and further comprising printing on a surface between the outer sheet and an adjacent sheet.

Sub B4

13. A package according to claim 10, further comprising printing on an outer surface of the substrate covered by the energy-cured coating.

14. A package according to claim 10, wherein the cold-seal cohesive coating comprises natural rubber latex, styrene butadiene, isoprene or synthetic rubber.

15. A package according to claim 14, wherein the cold-seal cohesive coating comprises a minor proportion of acrylate or ethyl vinyl acetate.

16. A package according to claim 10, wherein the cold-seal cohesive coating is applied only over selected portions of the inner surface of the substrate.

Sub D

17. A package according to claim ¹⁰17, wherein said cold-seal cohesive coating is applied to said substrate only at said at least one seam.

18. A package according to claim 10, wherein the energy cured coating is an electron-beam cured coating.

19. A package according to claim 10, wherein the energy cured coating is a cross-linked epoxy acrylate coating.

20. A method of making a packaging material, comprising the steps of:
providing a substrate comprising at least one sheet of plastic material;
applying an energy-curable coating to one side of the substrate;
curing the energy-curable coating by exposing it to a suitable energy; and
applying a cold-seal cohesive coating to the other side of the substrate.

21. A method according to claim 20, further comprising the step of printing in ink on said at least one sheet of plastic material before applying said energy-curable coating.

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22. A method according to claim 21, which comprises applying the energy-curable coating over the ink printing.

23. A method according to claim 21, comprising the steps of:
printing in ink on a sheet of plastic; and
laminating the printed sheet of plastic and another sheet of plastic together with the printing between them to form said substrate;
wherein one of said sheets of plastic forming said substrate is clear; and
applying said energy-curable coating to the exposed side of said clear sheet of plastic.

24. A method according to claim 20, wherein said step of curing comprises exposing said energy-curable coating to an electron beam.

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